

STRIP FEED INSERTS

STANDARD METRIC

| Part Number | INSTALLED LENGTH | | |
|-------------|------------------|------|-----|
| | Size | D's | mm |
| 05012SF | M2.2-0.45 | 1D | 2.2 |
| 05013SF | M2.2-0.45 | 1.5D | 3.3 |
| 05014SF | M2.2-0.45 | 2D | 4.4 |
| 05252SF | M2.5-0.45 | 1D | 2.5 |
| 05253SF | M2.5-0.45 | 1.5D | 3.8 |
| 05254SF | M2.5-0.45 | 2D | 5 |
| 05032SF | M3-0.5 | 1D | 3 |
| 05033SF | M3-0.5 | 1.5D | 4.5 |
| 05034SF | M3-0.5 | 2D | 6 |
| 05042SF | M4-0.7 | 1D | 4 |
| 05043SF | M4-0.7 | 1.5D | 6 |
| 05044SF | M4-0.7 | 2D | 8 |
| 05052SF | M5-0.8 | 1D | 5 |
| 05053SF | M5-0.8 | 1.5D | 7.5 |
| 05054SF | M5-0.8 | 2D | 10 |
| 05062SF | M6-1 | 1D | 6 |
| 05063SF | M6-1 | 1.5D | 9 |
| 05064SF | M6-1 | 2D | 12 |
| 07082SF | M8-1 | 1D | 8 |
| 07083SF | M8-1 | 1.5D | 12 |
| 07084SF | M8-1 | 2D | 16 |
| 05082SF | M8-1.25 | 1D | 8 |
| 05083SF | M8-1.25 | 1.5D | 12 |
| 05084SF | M8-1.25 | 2D | 16 |
| 05102SF | M10-1.5 | 1D | 10 |
| 05103SF | M10-1.5 | 1.5D | 15 |
| 05104SF | M10-1.5 | 2D | 20 |
| 05122SF | M12-1.75 | 1D | 12 |
| 05123SF | M12-1.75 | 1.5D | 18 |
| 05124SF | M12-1.75 | 2D | 24 |

SCREW LOCKING METRIC

| | | | |
|---------|-----------|------|-----|
| 15252SF | M2.5-0.45 | 1D | 2.5 |
| 15253SF | M2.5-0.45 | 1.5D | 3.8 |
| 15254SF | M2.5-0.45 | 2D | 5 |
| 15032SF | M3-0.5 | 1D | 3 |
| 15033SF | M3-0.5 | 1.5D | 4.5 |
| 15034SF | M3-0.5 | 2D | 6 |
| 15042SF | M4-0.7 | 1D | 4 |
| 15043SF | M4-0.7 | 1.5D | 6 |
| 15044SF | M4-0.7 | 2D | 8 |
| 15052SF | M5-0.8 | 1D | 5 |
| 15053SF | M5-0.8 | 1.5D | 7.5 |
| 15054SF | M5-0.8 | 2D | 10 |

INSTALLED LENGTH

| Part Number | Size | D's | mm |
|-------------|----------|------|----|
| 15062SF | M6-1 | 1D | 6 |
| 15063SF | M6-1 | 1.5D | 9 |
| 15064SF | M6-1 | 2D | 12 |
| 15082SF | M8-1.25 | 1D | 8 |
| 15083SF | M8-1.25 | 1.5D | 12 |
| 15084SF | M8-1.25 | 2D | 16 |
| 15102SF | M10-1.5 | 1D | 10 |
| 15103SF | M10-1.5 | 1.5D | 15 |
| 15104SF | M10-1.5 | 2D | 20 |
| 15122SF | M12-1.75 | 1D | 12 |
| 15123SF | M12-1.75 | 1.5D | 18 |
| 15124SF | M12-1.75 | 2D | 24 |

STANDARD UNC

| | | | |
|---------|---------|------|-------|
| 03522SF | 2-56 | 1D | 0.086 |
| 03523SF | 2-56 | 1.5D | 1.129 |
| 03524SF | 2-56 | 2D | 0.172 |
| 03532SF | 3-48 | 1D | 0.099 |
| 03533SF | 3-48 | 1.5D | 0.149 |
| 03534SF | 3-48 | 2D | 0.198 |
| 03542SF | 4-40 | 1D | 0.112 |
| 03543SF | 4-40 | 1.5D | 0.168 |
| 03544SF | 4-40 | 2D | 0.224 |
| 03552SF | 5-40 | 1D | 0.125 |
| 03553SF | 5-40 | 1.5D | 0.188 |
| 03554SF | 5-40 | 2D | 0.25 |
| 03562SF | 6-32 | 1D | 0.138 |
| 03563SF | 6-32 | 1.5D | 0.207 |
| 03564SF | 6-32 | 2D | 0.276 |
| 03582SF | 8-32 | 1D | 0.164 |
| 03583SF | 8-32 | 1.5D | 0.246 |
| 03584SF | 8-32 | 2D | 0.328 |
| 03602SF | 10-24 | 1D | 0.19 |
| 03603SF | 10-24 | 1.5D | 0.285 |
| 03604SF | 10-24 | 2D | 0.38 |
| 03042SF | 1/4-20 | 1D | 0.25 |
| 03043SF | 1/4-20 | 1.5D | 0.375 |
| 03044SF | 1/4-20 | 2D | 0.5 |
| 03052SF | 5/16-18 | 1D | 0.312 |
| 03053SF | 5/16-18 | 1.5D | 0.468 |
| 03054SF | 5/16-18 | 2D | 0.624 |

SCREW LOCKING UNC

| | | | |
|---------|------|------|-------|
| 13522SF | 2-56 | 1D | 0.086 |
| 13523SF | 2-56 | 1.5D | 0.129 |
| 13524SF | 2-56 | 2D | 0.172 |
| 13532SF | 3-48 | 1D | 0.099 |
| 13533SF | 3-48 | 1.5D | 0.149 |
| 13534SF | 3-48 | 2D | 0.198 |
| 13542SF | 4-40 | 1D | 0.112 |

| INSTALLED LENGTH | | | |
|--------------------------|---------|------|-------|
| Part Number | Size | D's | mm |
| 13543SF | 4-40 | 1.5D | 0.168 |
| 13544SF | 4-40 | 2D | 0.224 |
| 13552SF | 5-40 | 1D | 0.125 |
| 13553SF | 5-40 | 1.5D | 0.188 |
| 13554SF | 5-40 | 2D | 0.25 |
| 13562SF | 6-32 | 1D | 0.138 |
| 13563SF | 6-32 | 1.5D | 0.207 |
| 13564SF | 6-32 | 2D | 0.276 |
| 13582SF | 8-32 | 1D | 0.164 |
| 13583SF | 8-32 | 1.5D | 0.246 |
| 13584SF | 8-32 | 2D | 0.328 |
| 13602SF | 10-24 | 1D | 0.19 |
| 13603SF | 10-24 | 1.5D | 0.285 |
| 13604SF | 10-24 | 2D | 0.38 |
| 13042SF | 1/4-20 | 1D | 0.25 |
| 13043SF | 1/4-20 | 1.5D | 0.375 |
| 13044SF | 1/4-20 | 2D | 0.5 |
| 13052SF | 5/16-18 | 1D | 0.312 |
| 13053SF | 5/16-18 | 1.5D | 0.468 |
| 13054SF | 5/16-18 | 2D | 0.624 |
| STANDARD UNF | | | |
| 04532SF | 3-56 | 1D | 0.099 |
| 04533SF | 3-56 | 1.5D | 0.149 |
| 04534SF | 3-56 | 2D | 0.198 |
| 04542SF | 4-48 | 1D | 0.112 |
| 04543SF | 4-48 | 1.5D | 0.168 |
| 04544SF | 4-48 | 2D | 0.224 |
| 04562SF | 6-40 | 1D | 0.138 |
| 04563SF | 6-40 | 1.5D | 0.207 |
| 04564SF | 6-40 | 2D | 0.276 |
| 04582SF | 8-36 | 1D | 0.164 |
| 04583SF | 8-36 | 1.5D | 0.246 |
| 04584SF | 8-36 | 2D | 0.328 |
| 04602SF | 10-32 | 1D | 0.19 |
| 04603SF | 10-32 | 1.5D | 0.285 |
| 04604SF | 10-32 | 2D | 0.38 |
| 04042SF | 1/4-28 | 1D | 0.25 |
| 04043SF | 1/4-28 | 1.5D | 0.375 |
| 04044SF | 1/4-28 | 2D | 0.5 |
| 04052SF | 5/16-24 | 1D | 0.312 |
| 04053SF | 5/16-24 | 1.5D | 0.468 |
| 04054SF | 5/16-24 | 2D | 0.624 |
| SCREW LOCKING UNF | | | |
| 14532SF | 3-56 | 1D | 0.099 |
| 14533SF | 3-56 | 1.5D | 0.149 |
| 14534SF | 3-56 | 2D | 0.198 |
| 14542SF | 4-48 | 1D | 0.112 |
| 14543SF | 4-48 | 1.5D | 0.168 |

INSTALLED LENGTH

| Part Number | Size | D's | mm |
|-------------|---------|------|-------|
| 14544SF | 4-48 | 2D | 0.224 |
| 14562SF | 6-40 | 1D | 0.138 |
| 14563SF | 6-40 | 1.5D | 0.207 |
| 14564SF | 6-40 | 2D | 0.276 |
| 14582SF | 8-36 | 1D | 0.164 |
| 14583SF | 8-36 | 1.5D | 0.246 |
| 14584SF | 8-36 | 2D | 0.328 |
| 14602SF | 10-32 | 1D | 0.19 |
| 14603SF | 10-32 | 1.5D | 0.285 |
| 14604SF | 10-32 | 2D | 0.38 |
| 14042SF | 1/4-28 | 1D | 0.25 |
| 14043SF | 1/4-28 | 1.5D | 0.375 |
| 14044SF | 1/4-28 | 2D | 0.5 |
| 14052SF | 5/16-24 | 1D | 0.312 |
| 14053SF | 5/16-24 | 1.5D | 0.468 |
| 14054SF | 5/16-24 | 2D | 0.624 |